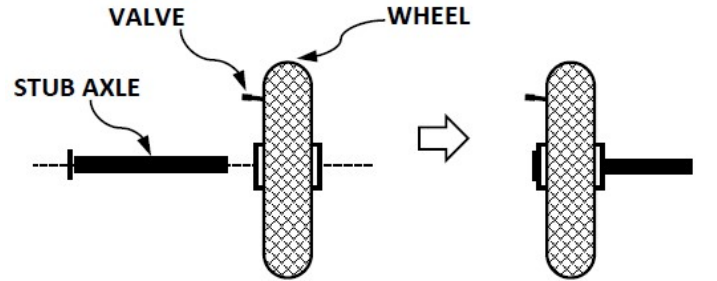
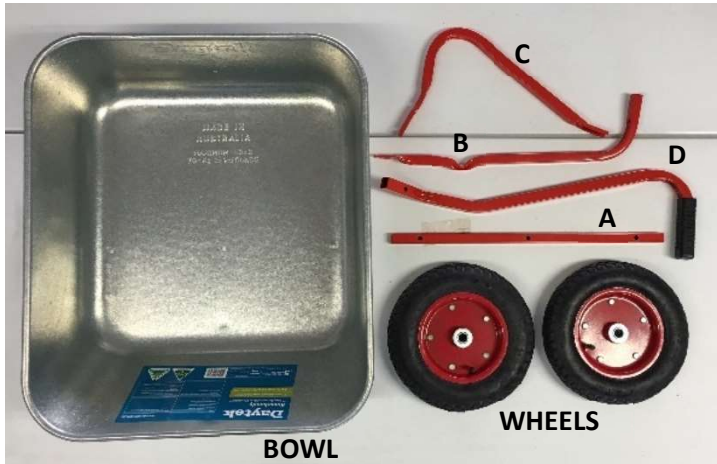
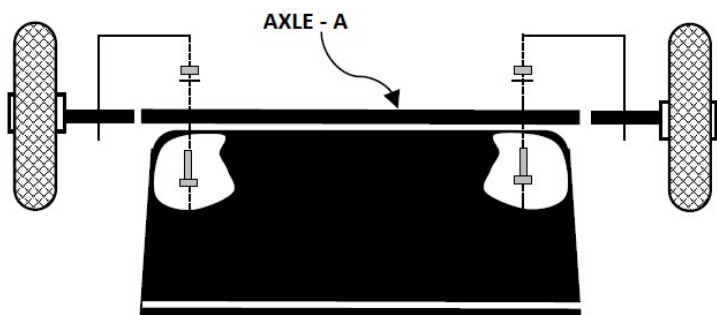


ASSEMBLY INSTRUCTIONS

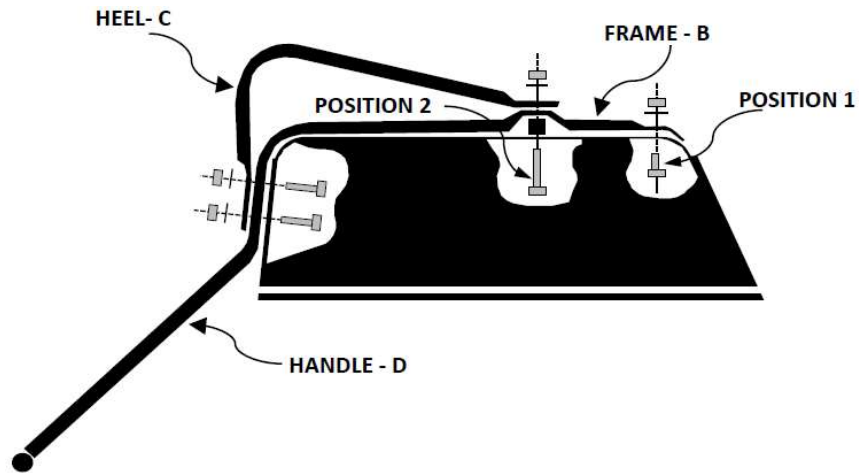
CAUTION! - DO NOT EXCEED TYRE RECOMMENDED PRESSURE “30 Psi or 200 kPa
 ENSURE SQUARE NECK OF BOLTS ARE LOCATED IN BOWL DURING ASSEMBLY – FINGER TIGHTEN ALL NUTS.



1. ASSEMBLE A STUB AXLE INTO EACH WHEEL FROM THE VALVE SIDE.
2. INSERT RIGHT HAND & LEFT HAND WHEELS INTO AXLE "A".
 LOCATE ASSEMBLY OVER BOWL AND TIGHTEN (2x) MEDIUM SIZE BOLTS WITH WASHERS & NUTS.



3. POSITION FRAME "B" & HEEL "C" OVER BOWL.
 (POSITION 1) INSERT AND ASSEMBLE SHORTEST BOLT LOOSELY WITH WASHER & NUT.
 (POSITION 2) INSERT AND ASSEMBLE LONGEST BOLT LOOSELY WITH WASHER & NUT.



4. LOCATE HANDLE "D" OVER END OF FRAME "B" AND BETWEEN BOWL AND HEEL "C". INSERT (2x) MEDIUM SIZE BOLTS AND SECURE WITH WASHERS & NUTS.

TIGHTEN ALL NUTS – DO NOT OVERTIGHTEN